

# CONTRACT LABELING SERVICE, INC,

4881 AIRPORT DRIVE ONTARIO , CA 91761

## LABEL SPECIFICATIONS FOR AUTOMATIC APPLICATION

### NECESSARY FORMAT:

Labels must be pressure sensitive roll stock  
 Die cut, stripped and wound for automatic application.  
 Chose a label die with rounded corners (RCR).

### SPACING:

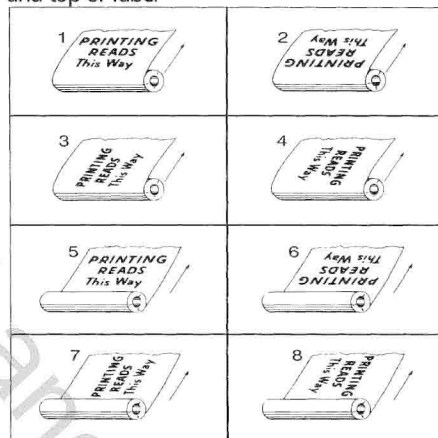
At least 1/16" between labels minimum, 1/8" or more is acceptable  
 At least 1/16" liner beneath bottom of label and top of label

### ROLL SIZE:

12" Outside Diameter  
 3" Inside Diameter  
 Please, no slitter-dust on rolls.

### LABEL ROLL WIND DIRECTIONS:

- #3 – Wraps
- #3 – Fronts / #4 – Backs
- #3 – Tubes (when cap is base on shelf)
- #3 – Tops / #4 – Bottoms
- #4 – Necks



### MATERIAL RECOMMENDATIONS:

NATIONAL FLEXIBLE PACKAGING ASSOCIATION  
 STANDARD UNWIND ROLL CHART

Material permitting reapplication is preferable. When misapplied label labels can be removed, components do not need to be scrapped with the label.

- REMOVABLE LABELS: FILM-BASED  
 Less than 1% container loss and 2% label loss.
- NON-REMOVABLE LABELS: PAPER-BASED  
 Loss of materials equals the sum of maximum incidence of errors of all components  
 # of labels multiplied by one percent potential application error rate estimates loss rate for all components.